

Work Order ID 58386

May 5, 2010 12:46:33 PM



Page 1

Item ID: D4019-3

Accept



Setup Start



Revision ID:

Item Name: Rib

Stop



Start Date: 05/05/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 13/05/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan: *PL*

Date: *10-5-05* Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D4019

C

100

0.00



Large Fab

Memo

0.00

Large Fab

1- Cut tube as per dwg D4019
2- remove identification marks and deburr

SAD
10-05-06

6

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

S 6/5/07

6

120

Identify as per dwg & Stock Location: *WA*

0.00



Packaging

Memo

0.00

Packaging

SAD
10-05-07

6

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Item ID: D4019-3

Accept



Setup Start



Revision ID:

Item Name: Rib

Stop



Start Date: 05/05/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 13/05/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/10 *[Signature]*

MF

10-5-7

Picklist Print

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1

Work Order ID: 58386



Parent Item: D4019-3



Parent Item Name: Rib

Start Date: 05/05/2010

Required Date: 13/05/2010

Comments: IPP RevA: new issue DD 10.01.25 verified by:EC
per dwg revA 10.03.15 verified by:EC
DD 10.04.20 verified by:EC

IPP Rev:B as

Start Qty: 6.00

Required Qty: 6.00

IPP Rev:C as per dwg revC

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Qty per Kit	Qty	Date	Status
M6061T6TS0.750W.06		Purchased	No			100	f	118.7279	1.75			

2



6061-T6 SQ Tube .75 x .75 x .062W



SAD 10-05-06

Location

Loc Qty

Loc Code

MAT

41.0527

114573

41.0527

MAT06

77.6752

103069

38.0526

104422

15.5263

16441

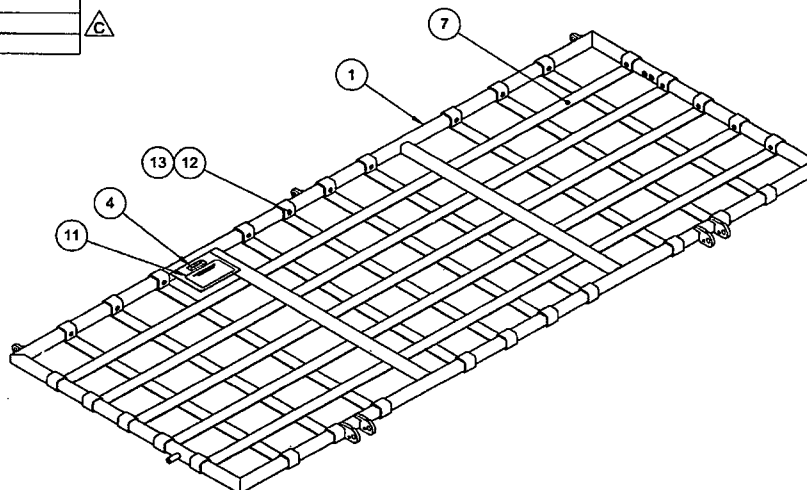
4.07

9671

20.0263

1.75 x 6

ITEM	QTY -041	QTY -101	P/N	DESCRIPTION
	X		D4019-041	LIGHT LID SHORT BASKET ASSY
1	1	X	D4019-101	BASKET LID WELDMENT
2		2	D4019-1	RIB
3		2	D4019-3	RIB
4	1		D2728-1	DART LOGO LABEL
5		4	D2957	MOUNTING PLATE
6		3	D4016-5	HINGE HALF
7	1		D4029-043	WEBBING (SHORT BASKET)
8		1	D4035-045	LID RIB ASSY, FWD
9		1	D4035-047	LID RIB ASSY, AFT
10		1	D4056-1	LABEL PLATE, 350 LIGHT BASKET
11	1		D4086-243	PLACARD, MAX LOAD
12	30		MS20600AD4W3	BLIND RIVET
13	30		NAS1149DN416J	WASHER



D4019-041 LIGHT LID SHORT BASKET ASSY

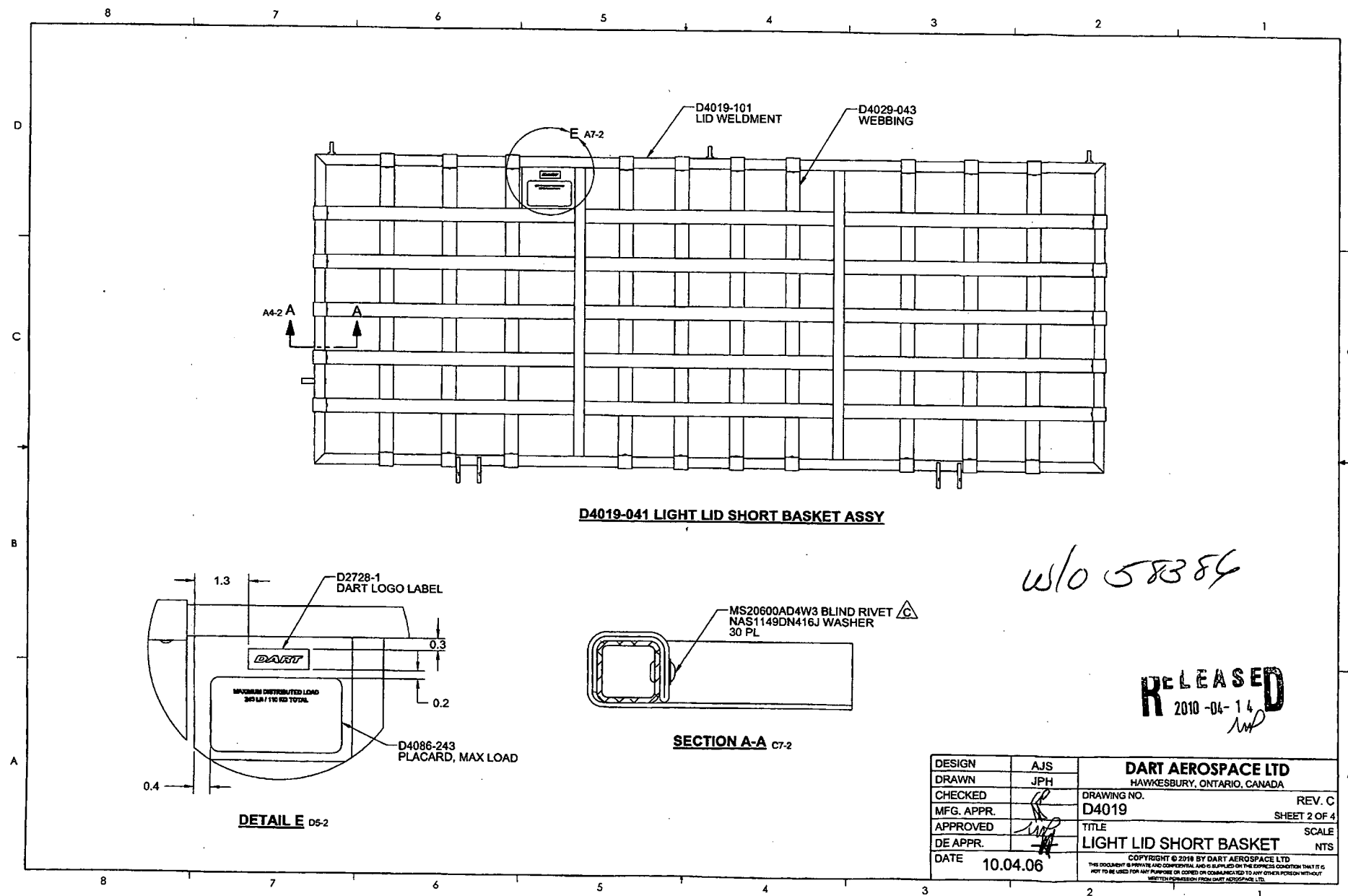
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 58384

10-5-05

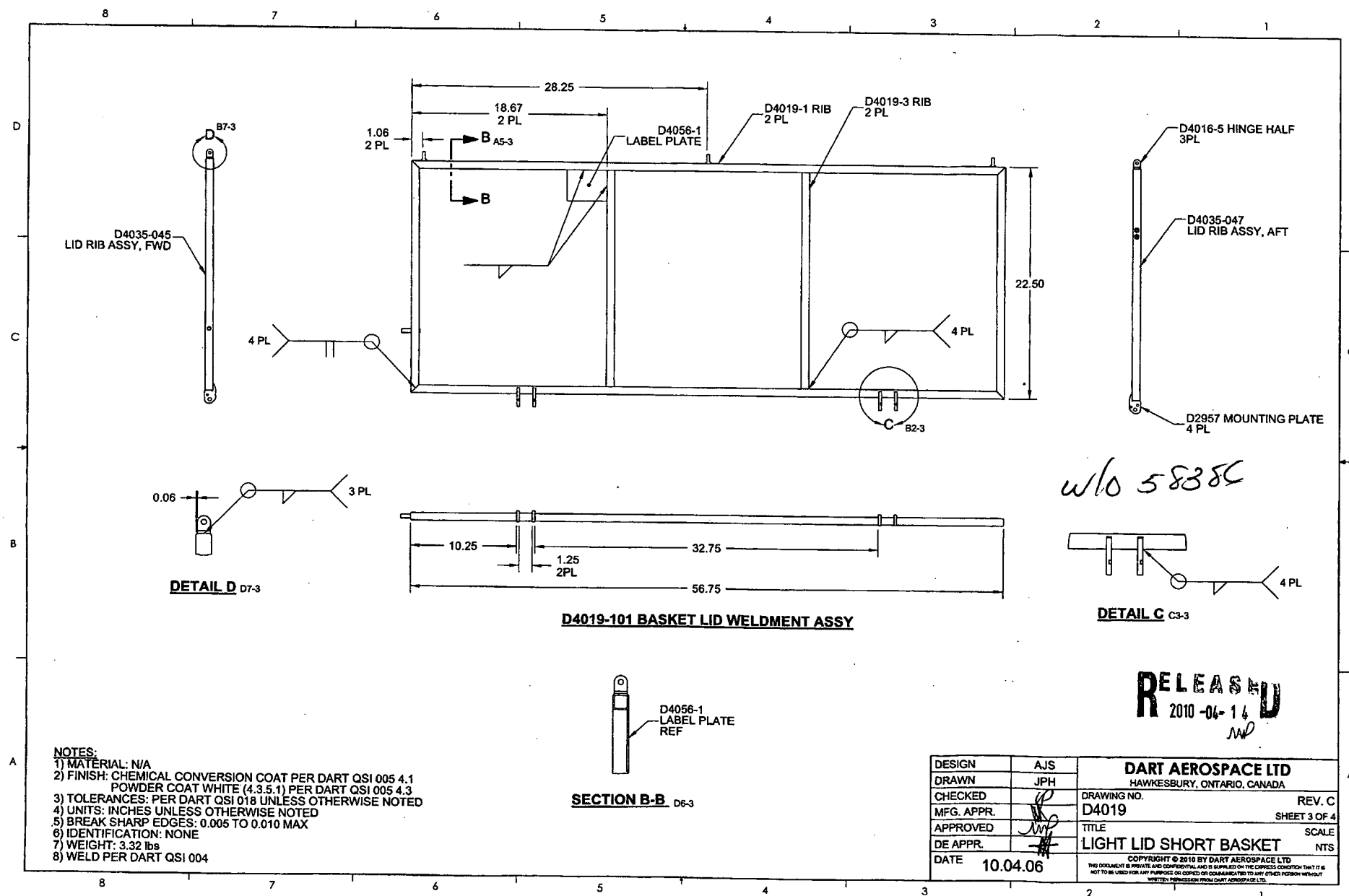
RELEASED
2010-04-14
WJ

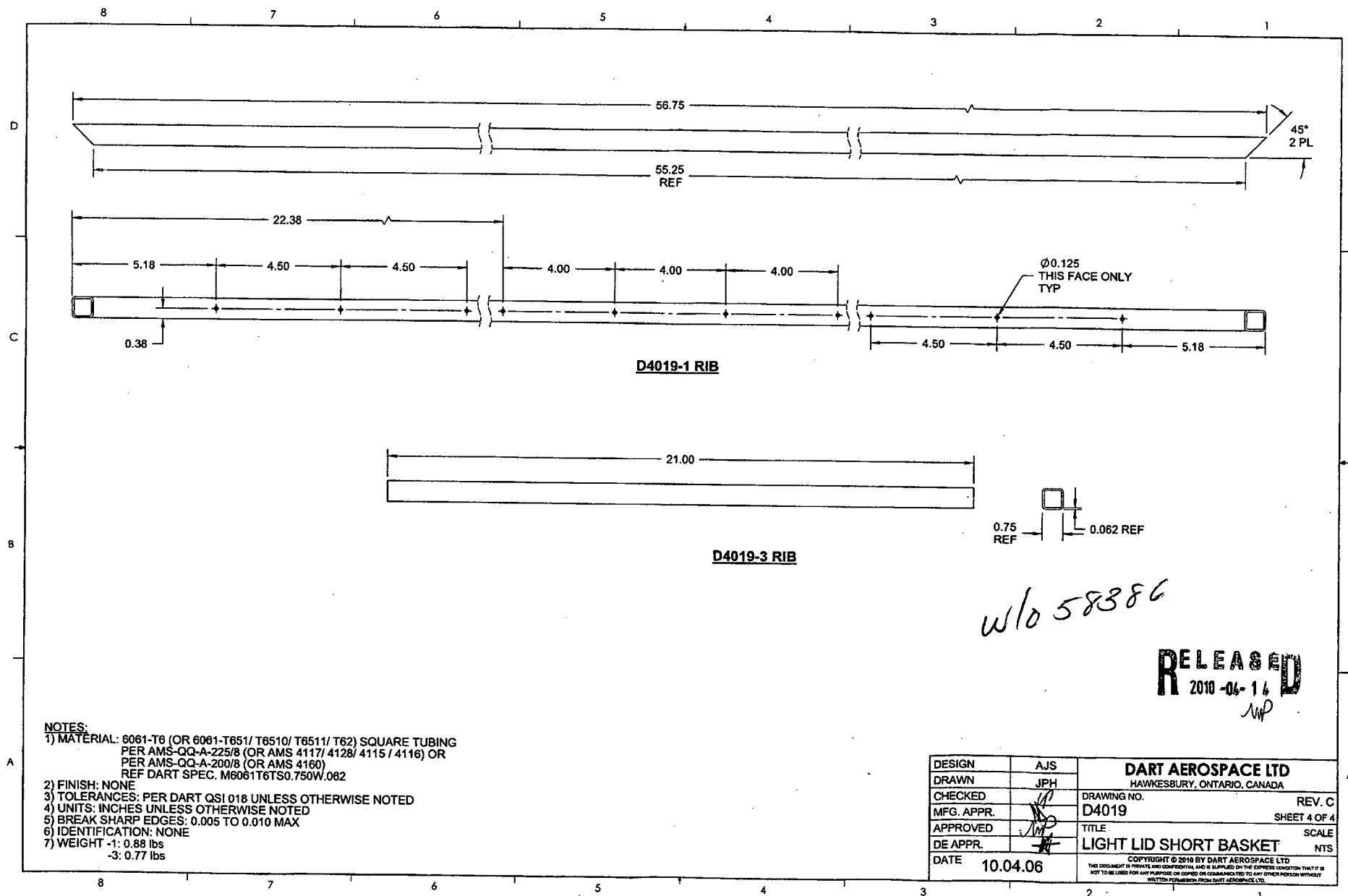
NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: NONE
7) WEIGHT: 4.83 lbs

C	MS20600AD4W3 WAS MS20600AD4W5: BOM & (B3-2)	JPH	10.04.06
B	BOM: INSERTED QTY 1 D2728-1 AS ITEM 4 & QTY 1 D4086-243 PLACARD AS ITEM 11. ITEMS RENUMBERED AS REQ. DETAIL E ADDED (A7-2) & (D5-2). SECTION B-5 REV'D (D6-3) DIM ADDED (B4-3); WELD SYMBOL REVISED (D5-3)	JPH	10.03.25
A	NEW ISSUE	JPH	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D4019	SHEET 1 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LIGHT LID SHORT BASKET	NTS
DATE	10.04.06	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



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CHECKED	R	DRAWING NO.	REV. C
MFG. APPR.	W	D4019	SHEET 2 OF 4
APPROVED	W	TITLE	SCALE
DE APPR.	W	LIGHT LID SHORT BASKET	NTS
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W/0 58386

RELEASED
2010-04-16
MP